

Biomimetic Synthesis of Sub-20 nm Covalent Organic Frameworks in Water

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Biomimetic synthesis of sub-20 nanometer Covalent Organic Frameworks in water

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37

38 **Abstract**

39 Covalent organic frameworks (COFs) are commonly synthesized under harsh conditions yielding
40 unprocessable powders. Control in their crystallization process and growth has been limited to
41 studies conducted in hazardous organic solvents. Herein, we report a one-pot synthetic method that
42 yields stable aqueous colloidal solutions of sub-20 nm crystalline imine-based COF particles at
43 room temperature and ambient pressure. Additionally, through the combination of experimental
44 and computational studies, we investigated the mechanisms and forces underlying the formation of
45 such imine-based COF colloids in water. Further, we show that our method can be used to process
46 the colloidal solution into 2D and 3D COF shapes, as well as to generate a COF ink that can be
47 directly printed onto surfaces. These findings should open new vistas in COF chemistry enabling
48 new application areas.

49

50 **Introduction**

51 Covalent organic frameworks (COFs) are porous crystalline materials generated from organic
52 molecules linked via reversible covalent bonds.¹ Since its discovery, COF chemistry has facilitated
53 a modular construction of periodic crystalline matter by connecting molecular subunits in a
54 predictable and modular fashion.² This strategy has proved efficient in generating extended
55 crystalline and porous networks possessing permanent porosity, high specific surface areas and
56 excellent thermal/chemical stability; features that have found potential applications in a vast
57 number of fields.³ However, conventional routes for COF synthesis involve high temperatures,
58 which when combined with the low solubility of the initial building blocks in common reaction
59 media, yield poor control over the size of the crystalline domains and the morphology of COF
60 crystals.⁴ Unsurprisingly, such drawbacks have hampered the extraction of reliable information

61 regarding the effects of crystallite size and morphology on COF properties. Accordingly, much
62 effort is now focused on both understanding and controlling the growth of COF crystals at length
63 scales spanning the nanometer to micron scales.

64 Recently, Dichtel and co-workers reported on the preparation of stable particles of boronate ester-
65 linked COFs, whose size can be modulated between 40 and hundreds of nanometers by using
66 mixtures of organic solvents at high temperature.⁵ Later, such COFs colloidal solutions in organic
67 media have been used by the same authors for preparing micron-sized single crystals of boronate
68 ester-linked COFs via a seeded growth procedure.⁶ Therefore, having access to nanometer-sized
69 particles of COFs allowed the authors to overcome a long-standing challenge in the field, i.e. the
70 formation of large single crystals of COFs. Besides this specific example, COF crystal-downsizing
71 will be key to transforming COFs from unprocessable crystalline powders into processable
72 materials, integrating COFs into nanoscale devices,⁷ as well as establishing relationships between
73 COF crystal size and properties. In addition, COF crystal downsizing will expand the range of
74 applications of these materials, such as in the biomedical, device and printing arenas,⁸ and enhance
75 their bioavailability.⁹ However, only nanoparticles of boronate ester-linked COFs in organic
76 solvents have been reported so far.⁵ Unfortunately, boron-based COFs have poor chemical
77 stabilities, which limits their practical implementation. In addition, the fact that hazardous organic
78 solvents are still required as a medium to stabilize their colloidal dispersion precludes their use in
79 biological environments. In contrast, imine-based COFs are significantly more stable and robust
80 for practical use.¹⁰ Nevertheless, despite the high number of reports on imine-based COFs, it has
81 not been possible yet to downsize them to the nanoscale.¹¹ Put simply, routes for producing aqueous
82 colloidal solutions of imine-linked COF nanoparticles are still missing.

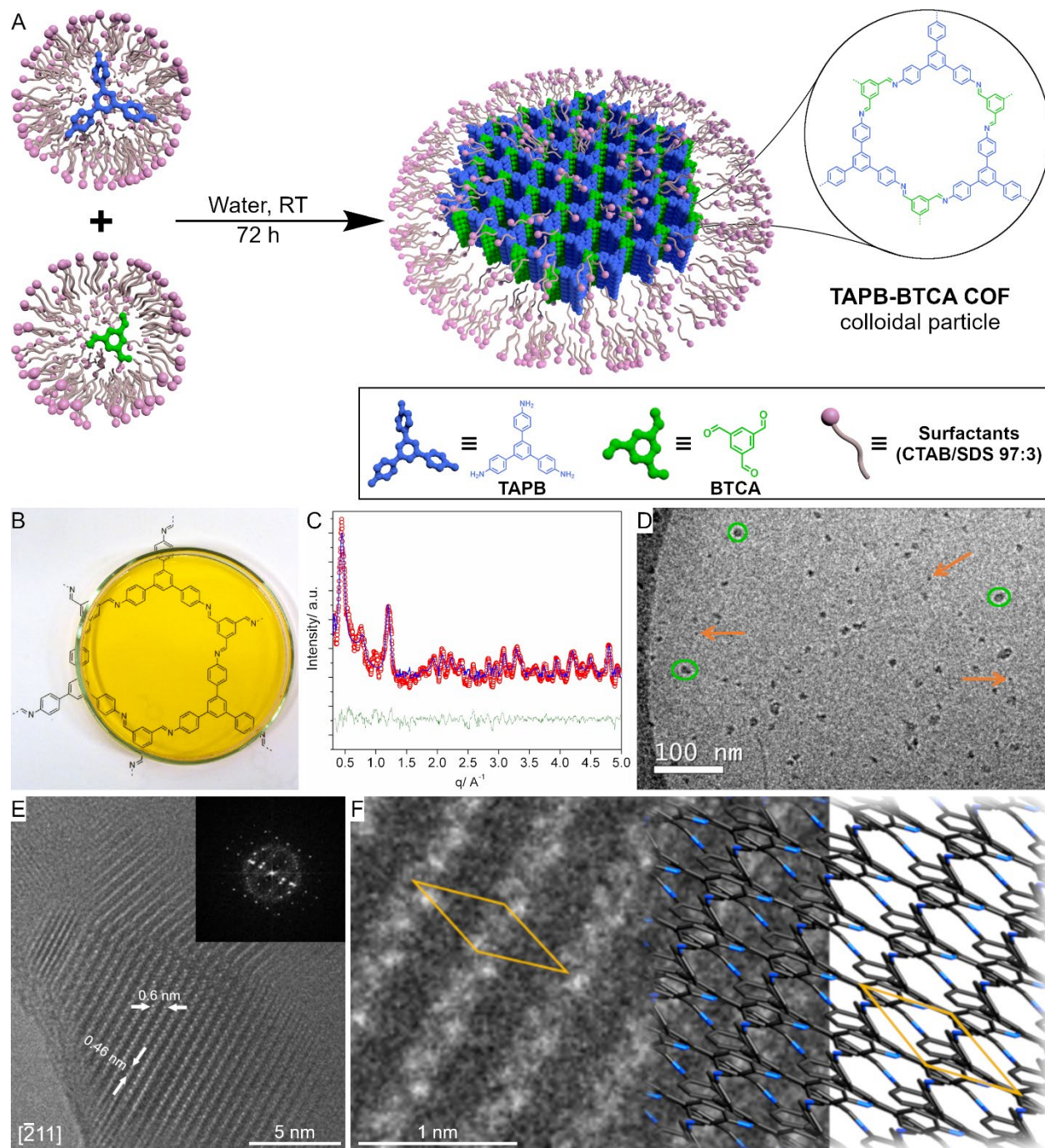
83 To overcome this limitation, we report here an efficient one-pot method to generate stable and
84 homogeneous colloidal solutions of sub-20 nanometer imine-linked COF particles in water. The
85 synthesis of crystalline COF colloids was performed for the first time at room temperature using
86 micelles as reaction nanocompartments. This approach was inspired by living systems that make
87 use of confined volumes (such as intracellular compartments) to control crystallization processes
88 in aqueous media.^{12–16} This method allowed us to use a combination of experimental scattering
89 techniques in solution, that together with computational calculations, gave unprecedented insights
90 into the mechanism and forces underlying the formation of imine-linked COFs. Additionally, we
91 show that the produced colloids enable the processing of COFs into 2D and 3D shapes such as
92 crystalline freestanding films and monoliths. Further, we prove that such colloids can also be used
93 as inks to directly print COFs onto surfaces. Finally, we demonstrated the generality of our method
94 by applying it to the synthesis of metal-organic frameworks (MOFs) colloids. In particular, we
95 show the synthesis of 20 nanometer MIL-100(Fe) particles at room temperature and ambient
96 pressure. MIL-100(Fe) is a prototypical MOF that requires harsh conditions for its synthesis¹⁷ and
97 only forms larger crystals.¹⁸ We expect that the presented methodology will vastly increase
98 knowledge on structure-property correlations in COFs and MOFs, allowing access to a large
99 number of new applications and functions, whilst significantly enhancing the bioavailability and
100 processability of these materials.

101 **Results**

102 **TAPB-BTCA COF** is typically obtained via imine condensation between 1,3,5-tris(4-
103 aminophenyl)benzene (**TAPB**) and 1,3,5-triformylbenzene (**BTCA**) in *meta*-cresol or DMSO.
104 Additionally, acetic acid is used as a catalyst to yield **TAPB-BTCA COF** as an insoluble and
105 unprocessable crystalline powder.¹⁹ Herein, we employed the *catanionic* micellar system^{20,21}

106 formed from a mixture of cationic hexadecyltrimethylammonium bromide (CTAB) and anionic
107 sodium dodecyl sulfate (SDS) surfactants (CTAB/SDS 97:3) to generate stable colloidal solutions
108 of crystalline **TAPB-BTCA COF** nanoparticles in water (**Fig. 1A**). Note that this surfactant ratio
109 guarantees the formation of small mixed micelles in the *catanionic* mixture, instead of bigger
110 vesicles as previously reported,²⁰ and here it was optimized to achieve the smallest size of
111 colloidal stable **TAPB-BTCA COF** nanoparticles (**Fig. S1**). The micellar medium allows the
112 solubilization in water of the otherwise insoluble molecular building blocks **BTCA** and **TAPB** at
113 room temperature, yielding two homogeneous solutions of the reactants loaded into CTAB/SDS
114 mixed micelles.²² After mixing the solutions and adding acetic acid, the reaction mixture turned
115 orange, indicating the formation of imine bonds characteristic of **TAPB-BTCA COF** growth.
116 However, and in contrast to observations in standard synthetic protocols, the reaction mixture
117 remained clear and homogeneous with no apparent precipitation (**Fig. 1B**), even after storage at
118 room temperature for six months. Indeed, when irradiated with a laser ($\lambda = 630$ nm), the reaction
119 mixture clearly exhibited Willis–Tyndall scattering behavior,²³ confirming the presence of
120 colloidal particles (**Fig. S2**). To validate the existence of crystalline **TAPB-BTCA COF**
121 nanoparticles in the reaction mixture, synchrotron X-ray diffraction measurements were performed
122 directly on the colloidal solution generated after mixing. The experimental differential diffraction
123 data were fitted using the Le Bail method^{24,25} against the reported structural model for **TAPB-**
124 **BTCA COF** (*P3*, $a \sim 15.91$ Å and $c \sim 3.54$ Å as refined cell parameters) (**Fig. 1C**), demonstrating
125 the presence of the crystalline COF phase with a main low-angle peak centered at $q = 0.46$ Å⁻¹
126 associated with the (100) Bragg reflection.¹⁹ Accordingly, this result unambiguously confirmed the
127 formation of crystalline **TAPB-BTCA COF** nanoparticles via the mixed micelle method. The sizes
128 and morphology of the obtained **TAPB-BTCA COF** nanoparticles were subsequently studied by
129 dynamic light scattering (DLS) and cryogenic transmission electron microscopy (cryo-TEM). DLS

130 measurements conducted on the reaction mixture after 24 hours (**Fig. S3A**) reported a
131 monodisperse distribution of scatterers centred at 16 nm. Remarkably, the colloidal behaviour of
132 the reaction mixture remains stable and homogeneous (with no appreciable turbidity or size
133 increase) for periods in excess of six months (**Fig. S3B**). Additionally, cryo-TEM images of the
134 reaction mixture after 24 hours (**Fig. 1D**) showed two different populations of objects; one centred
135 at 5 ± 1 nm and the other at 16 ± 1 nm in diameter. The former value correlated well with the size of
136 surfactant micelles determined by small-angle X-ray scattering (SAXS) in the pure CTAB/SDS
137 (97:3) mixture (see below and **Fig. S4**), with the latter comparing well with the size distribution
138 measured by DLS, and thus being ascribed to **TAPB-BTCA COF** nanoparticles. The high-
139 resolution transmission electron microscopy (HR-TEM) study of drop cast reaction mixtures
140 further confirmed the crystallinity of **TAPB-BTCA COF** nanoparticles. **Fig. 1E** shows a
141 characteristic HRTEM image and its corresponding Fast Fourier Transform (FFT). The measured
142 periodicities (white arrows in **Fig. 1E**) match well with the unit cell geometry of **TAPB-BTCA**
143 **COF** as viewed along the $[-211]$ zone axis. **Fig. 1F** presents a magnified detail of the above HR-
144 TEM image overlapped with the simulated crystal structure of **TAPB-BTCA COF** viewed along
145 the $[-211]$ zone axis, suggesting a good match between the light and dark fringes of the micrograph
146 and the higher and lower atomic density regions of the COF structure. Additionally, scanning
147 electron microscopy (SEM) images of drop cast reaction mixtures revealed the presence of well-
148 defined and uniform nanoparticles (and nanoparticle clusters), with a size that correlates well with
149 both DLS and cryo-TEM measurements (**Fig. S1A**).



150
 151 **Fig. 1. TAPB-BTCA COF nanoparticles.** (A) Schematic representation of the synthesis of colloidal TAPB-BTCA
 152 COF nanoparticles in water. (B) Photograph of the transparent reaction mixture. (C) Synchrotron X-ray differential
 153 diffraction data of the reaction mixture containing TAPB-BTCA COF nanoparticles. Experimental differential data
 154 obtained after subtracting the data corresponding to the solvent mixture to that collected on reaction mixture containing
 155 TAPB-BTCA COF nanoparticles are shown in red, with the calculated fit using $P3$, $a \sim 15.91 \text{ \AA}$ and $c \sim 3.54 \text{ \AA}$ as
 156 refined cell parameters in blue and associated residuals in green with R_p and R_{wp} values of 16.3 % and 13.7 %,

157 respectively. (D) Cryo-TEM image of **TAPB-BTCA COF** colloid. For clarity, some **TAPB-BTCA COF**
158 nanoparticles are outlined in green and some micelles are indicated by orange arrows. (E) HR-TEM image of a **TAPB-**
159 **BTCA COF** nanoparticle along the [-211] zone axis, with the inset showing the FFT. (F) Magnified HR-TEM image
160 of a defined area in (E) overlaid with the schematic structural model of **TAPB-BTCA COF** along the [-211] projection.
161

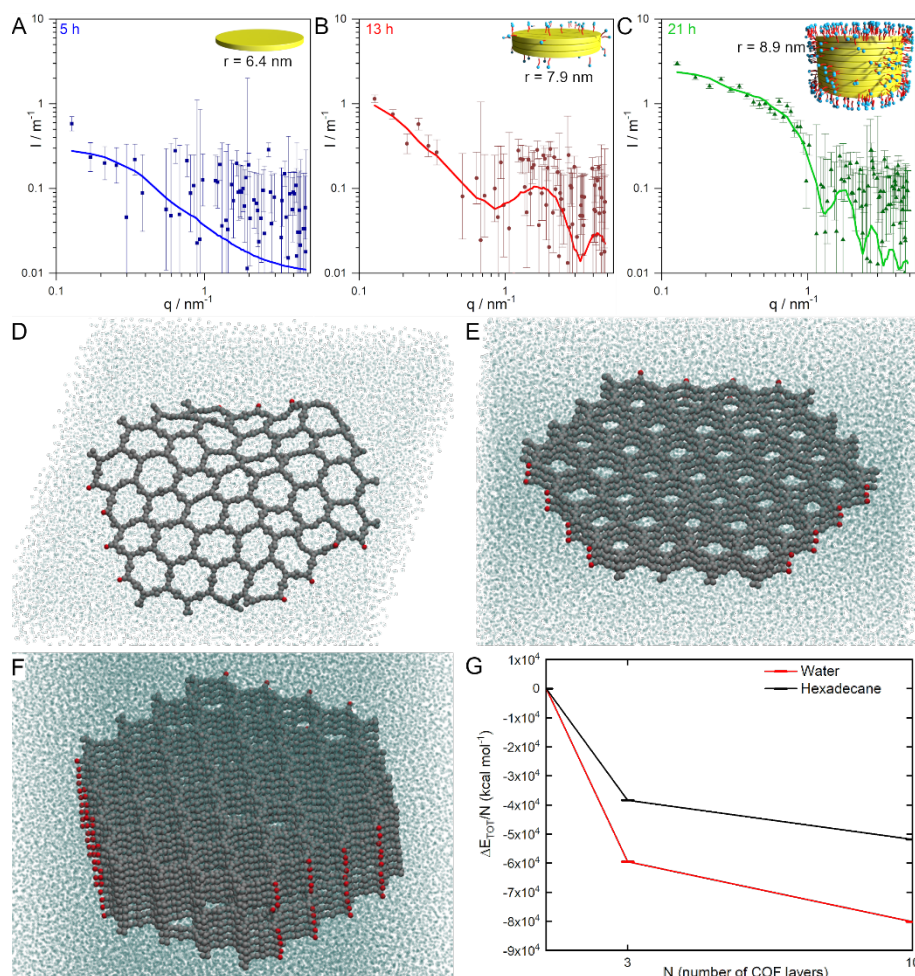
162 After confirming that sub-20 nanometer **TAPB-BTCA COF** particles can be generated, we
163 investigated the possibility of isolating the COF material as a bulk solid. To this purpose, we added
164 ethanol to the reaction mixture to destabilize the surfactant aggregates,²⁶ which triggered the
165 flocculation of **TAPB-BTCA COF** nanoparticles as an insoluble yellow powder, hereafter termed
166 **TAPB-BTCA COF(s)**. After flocculation, **TAPB-BTCA COF(s)** could be simply isolated from
167 the reaction mixture by centrifugation. **TAPB-BTCA COF(s)** was characterized by Fourier-
168 transform infrared (FT-IR) spectroscopy and solid-state Cross Polarization/Magic Angle Spinning
169 Nuclear Magnetic Resonance (¹³C CP-MAS NMR). FT-IR spectra confirmed the presence of imine
170 bonds through the appearance of the characteristic imine C=N stretching band at 1623 cm⁻¹ (**Fig.**
171 **S5**), while solid state ¹³C CP-MAS NMR spectra exhibited the representative signal of the imine
172 carbon atom at 157.1 ppm (**Fig. S6**). Additionally, powder X-ray diffraction (PXRD) patterns of
173 **TAPB-BTCA COF(s)** (**Fig. S7**) were in excellent accordance with those previously reported for
174 this material.¹⁹ It should be noted that the measured PXRD peaks were broader than those usually
175 observed for **TAPB-BTCA COF(s)** prepared by conventional bulk synthetic methods,¹¹
176 suggesting the presence of smaller crystalline domains in **TAPB-BTCA COF(s)**.²⁷ The permanent
177 porosity of **TAPB-BTCA COF(s)** was also confirmed by nitrogen adsorption isotherm
178 measurements on previously activated samples, showing a characteristic isotherm with a Brunauer–
179 Emmet–Teller (BET) area (*A_{BET}*) of 687 m² g⁻¹ at 77 K (**Fig. S8**). Finally, the CO₂ and water
180 sorption properties of **TAPB-BTCA COF(s)** were also measured (**Fig. S9** and **S10**). It was found

181 to be porous to CO₂ with a total uptake of 9 mmol g⁻¹ at 203 K and 760 torr (1 mmol g⁻¹ at 298 K
182 and 760 torr). Moreover, water-vapour sorption isotherms showed a step between 40-50% relative
183 humidity, after which the water uptake increases monotonically until a maximum of 15% in mass
184 (0.15 g_{water} g_{COF}⁻¹), which is the typical behaviour for this class of materials bearing hydrophobic
185 walls.¹¹

186 To clarify the processes underlying the formation of **TAPB-BTCA COF** nanoparticles in the
187 *catanionic* micellar medium, time-resolved *in-situ* DLS and SAXS experiments were performed.
188 DLS indicated that the average hydrodynamic diameter of colloidal particles increased during the
189 first few hours (after the addition of acetic acid), leveling off to yield a final average hydrodynamic
190 diameter of 16 nm (**Fig. S11**). In contrast, when the synthesis was performed in pure CTAB
191 micelles (*i.e.* without SDS), the size of **TAPB-BTCA COF** continued to increase until precipitation
192 occurred. Accordingly, the role of the anionic surfactant was clearly evidenced, with SDS reducing
193 the electrostatic repulsion of CTAB heads in the micellar aggregates (*i.e.* decreasing the surface
194 energy), and favoring the formation of assemblies with lower curvatures.^{21,28} This is demonstrated
195 by the increase in size of the nanoparticles when increasing the amount of SDS in the CTAB/SDS
196 mixture (**Table S1**). In addition, the decrease in curvature caused by SDS facilitates the colloidal
197 stabilization of COF oligomers and of the final **TAPB-BTCA COF** nanoparticles even over
198 extended periods of time. Time-resolved SAXS experiments provided further insights into the
199 growth mechanism of **TAPB-BTCA COF** nanoparticles. SAXS spectra of the two micellar
200 solutions containing the **TAPB** and **BTCA** precursors (in the presence of acetic acid) indicated the
201 existence of 4.8 ± 2 nm diameter ellipsoidal micelles; comparable to what it was observed in pure
202 CTAB/SDS (97:3) solutions (**Fig. S4**). These data indicate that solubilization of COF precursors
203 has a negligible effect on the size and shape of the CTAB/SDS micellar aggregates. However, after

204 mixing the two micellar solutions loaded with COF precursors, clear changes in the SAXS profiles
205 were observed as a function of time. Scattering profiles at selected reaction times (5, 13, and 21
206 hours) are shown in **Fig. 2**, along with their best fits obtained from the used scattering model
207 (further details are provided in Supplementary Materials). These three SAXS spectra describe three
208 different regimes during the progress of the reaction (**Fig. 2A-C** and **Fig. S12**). At short reaction
209 times (5 hours in **Fig. 2A**), SAXS profiles fit well to a disk-particle model with a radius of 6.4 nm
210 and a thickness of 0.354 nm, which corresponds to a single layer of bare **TAPB-BTCA COF** (**Fig.**
211 **S13A** and **Table S2**). As the reaction proceeded (13 hours in **Fig. 2B**), SAXS data showed a
212 significant increase in intensity at low values of the scattering vector ($q < 1 \text{ nm}^{-1}$), together with
213 the appearance of a broad feature around 2 nm^{-1} , suggesting changes of electron density contrast
214 (further discussion on the particle models used for the analysis of the SAXS data, including details
215 of the fitting procedure are provided in the Supplementary Materials).²⁹ This spectrum could then
216 be better fitted to a COF-core@double-shell disk model, with a core thickness of 0.91 nm
217 corresponding to a three-layered **TAPB-BTCA COF** stack surrounded by surfactant molecules
218 (**Fig. S13B** and **Table S2**). At longer reaction times (21 hours in **Fig. 2C**), the SAXS profile showed
219 a marked change at $q < 1 \text{ nm}^{-1}$, with a clear slope variation at 0.5 nm^{-1} . This spectrum could also
220 be described using a COF-core@double-shell disk model, but with a core radius of 8.9 nm and a
221 thickness of 3.74 nm (**Fig. S13B** and **Table S2**). This thickness corresponds to ten-layered **TAPB-**
222 **BTCA COF** stacks fully covered by surfactant. Importantly, these extracted values were in good
223 agreement with the overall size of the colloidal particles as measured by DLS and cryo-TEM. It
224 should be noted that the formation of a compact surfactant layer around the COF nanoparticles is
225 crucial for their stabilization in the reaction mixture, preventing further growth and flocculation.
226 Accordingly, SAXS data suggest that after an initial phase of lateral growth by covalent
227 polymerization, the increase in size of **TAPB-BTCA COF** nanoparticles is essentially driven by

228 the π - π stacking of COF layers (**Table S2**). Coarse grained molecular dynamics (CG-MD)
 229 simulations of single-, three- and ten-layered **TAPB-BTCA COF** particles were performed to gain
 230 further insight into the forces driving the self-assembly process. The simulations were run in water
 231 as well as hexadecane to simulate the hydrophobic environment of the micellar interior (see
 232 Supplementary Materials for further details about the CG model and simulations).



233
 234 **Fig. 2. Growth of TAPB-BTCA COF nanoparticles.** (A), (B) and (C) SAXS spectra of the reaction mixture at 5, 13
 235 and 21 hours, respectively. Experimental data (symbols) and best fits to the used scattering model (line). The insets
 236 illustrate the species measured at the three different regimes, with yellow disks representing the **TAPB-BTCA COF**
 237 core, red cylinders the hydrophobic tails of the surfactants, and blue spheres their polar heads. (D), (E) and (F)
 238 Snapshots of **TAPB-BTCA COF** assemblies comprising 1, 3 and 10 layers respectively, after CG-MD simulation in
 239 water. (G) Total interaction energy (sum of solute-solute + solute-solvent + solvent-solvent interaction terms) between

240 the COF layers normalized per-COF layer, $\Delta E_{\text{COF}}/N$, calculated from the MD simulations of TAPB-BTCA COF
241 assemblies in water (red) and hexadecane (black). Energy of a single layer set to 0 as reference in the plot. The $\Delta E_{\text{COF}}/N$
242 becomes more and more favorable while the number of layers in the COF stacking increases, that is an evidence of
243 cooperativity.

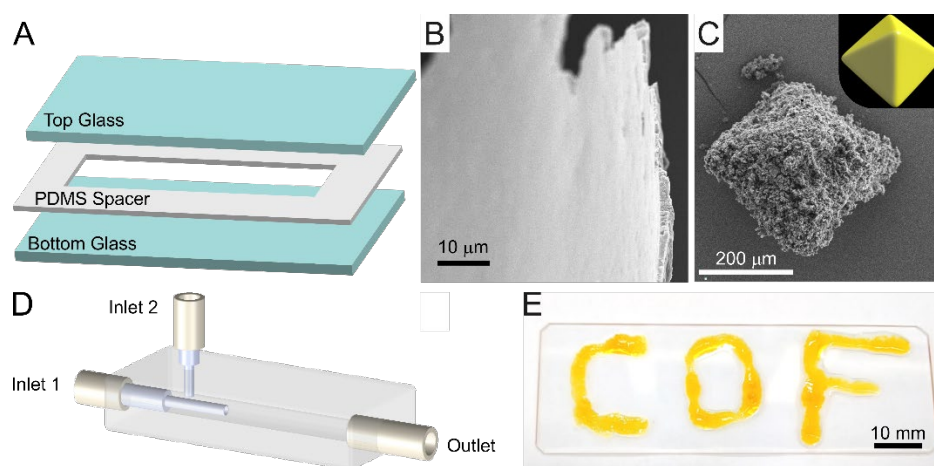
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245 **Fig. 2 D-F** present snapshots of the equilibrated assemblies in water (see **Fig. S14** for the associated
246 simulations in hexadecane). Simulations confirmed the strong cooperativity in the interaction
247 between COF layers in both solvents, where the total interaction energy per-COF layer ($\Delta E_{\text{COF}}/N$:
248 accounting for solute-solute + solute-solvent + solvent-solvent interactions) becomes more and
249 more favorable for the three and ten-layered **TAPB-BTCA COF** particles. Comparing the two
250 cases, the aggregation is found stronger and more cooperative in water than in hexadecane (**Fig.**
251 **2G**, total energetic gain per-COF layer), suggesting that the self-assembly and stacking of the COF
252 layers is globally more stabilized in water (higher cooperativity) compared to hexadecane (lower
253 cooperativity). However, when considering only the solute-solute contribution in this analysis, the
254 data extracted from the simulations show that the cooperativity, although always present, is rather
255 similar in the two cases (**Fig. S15**). Altogether, these results indicate that the additional driving
256 force that makes the aggregation more cooperative in water than in hexadecane can be imputed to
257 solvent effects. The more the COF layers interact between them, the less these interact with solvent
258 molecules, which interact more between them. The fact that this leads to a greater advantage in
259 water is consistent with the hydrophobic nature of the COF layers. In other words, the driving force
260 for aggregation predominantly arises due to an increase in the water-water interactions upon COF
261 aggregation, that is a signature of the hydrophobic effect. In addition, MD simulations reveal a
262 higher flexibility of the COF single-layer, which deformed significantly during the simulations
263 (e.g. **Fig. 2D** and **Fig. S14**) compared to the stacked systems (**Fig. 2E-F**). These data also explain

264 the greater tendency of surfactant molecules to interact with thicker assemblies (as measured by
265 SAXS), since rigid COF stacks have more extended hydrophobic patches (e.g. pore walls) than
266 rippled single-layers.

267 In addition to the importance of obtaining colloidal solutions of sub-20 nanometer COF particles
268 in water, the described methodology also offers new opportunities for particle processing. Indeed,
269 until now, a major limitation for the further implementation of COFs outside of laboratory
270 environments has been their unprocessable nature.³⁰ Here, we show that by controlling the
271 flocculation and aggregation of **TAPB-BTCA COF** nanoparticles in the reaction mixture (through
272 the addition of ethanol), 2D and 3D **TAPB-BTCA COF** shapes could be easily achieved. For
273 example, films of **TAPB-BTCA COF(s)** on the millimeter scale were prepared by confining a
274 concentrated reaction mixture into a home-made microengineered clamp (**Fig. 3A**), followed by
275 evaporation of the solvent. The concentrated reaction mixture was prepared by exchanging water
276 for ethanol (further details are provided in the Supplementary Materials). We observed that highly
277 uniform freestanding films with controlled thickness in the range of 0.5 to 50 μm were efficiently
278 obtained via this approach (**Fig. 3B** and **Fig. S16-17**). Alternatively, reducing the size of the home-
279 made microengineered clamp to squares of 500 μm lateral size or even changing its 2D shape to
280 3D morphologies led to the generation of smaller **TAPB-BTCA COF(s)** films (**Fig. S18**) or 3D
281 octahedrons (**Fig. 3C** and Supplementary Materials). SEM analysis of these structures showed a
282 nanoparticulated texture similar to the one observed for **TAPB-BTCA COF(s)** (**Fig. S19**). These
283 data indicate that the processing steps allowed **TAPB-BTCA COF(s)** to be shaped into 2D and 3D
284 morphologies, with negligible reductions in the integrity of the COF material. Additionally, PXRD
285 patterns of these structures were identical to those previously reported in the literature for this COF
286 (**Fig. S20A**). Interestingly, the controlled diffusion of ethanol to the reaction mixture through a 3D

287 flow-focusing microfluidic device allowed us to generate a processable COF ink from the initial
288 colloidal solution. Indeed, the laminar flow conditions operating within such a device provided
289 control over the flocculation and aggregation of **TAPB-BTCA COF** nanoparticles (**Fig. 3D**).
290 Accordingly, a direct printing of **TAPB-BTCA COF(s)** onto surfaces was possible through the
291 tubing connected to the outlet of the microfluidic device (**Fig. 3E** and **Video S1**). PXRD analysis
292 of the printed structures confirmed that **TAPB-BTCA COF(s)** was deposited (**Fig. S20B**).



293
294 **Fig. 3. Processability of the reaction mixture.** (A) Schematic illustration of the home-made microengineered clamp
295 used to generate **TAPB-BTCA COF(s)** films. (B) SEM image of the cross-section of a freestanding mm-sized film
296 obtained using the setup shown in (A). (C) SEM image of a **TAPB-BTCA COF(s)** octahedron (500 μm edge). (D)
297 Schematic illustration of the continuous 3D flow-focusing microfluidic device used to print **TAPB-BTCA COF(s)**.
298 The reaction mixture was directly injected through inlet 1, while ethanol was introduced via inlet 2. (E) Photograph of
299 "COF" printed with **TAPB-BTCA COF** on a planar surface using the device shown in (D).

300
301 To demonstrate the generality of our method, we prepared another imine-based COF, namely **Tz-**
302 **COF**³¹ via the reaction of 2,4,6-tris(4-aminophenyl)-1,3,5-triazine and **BTCA** in a CTAB/SDS
303 (97:3) mixture. SEM, DLS, and PXRD analysis clearly confirmed the formation of **Tz-COF**
304 particles with a size distribution centered around 20 nm (**Fig. S21-S24**).³² Permanent porosity was
305 measured using BET analysis, with results agreeing with previously reported values for the same

306 COF material (**Fig. S25**).³³ Finally, it is significant to note that our method can be extended to
307 MOFs. To demonstrate such generality, we synthesized a prototypical MOF that requires harsh
308 conditions to crystalize, *i.e.* **MIL-100(Fe)**¹⁷. *In-situ* synchrotron X-ray diffraction measurements
309 of the homogenous reaction mixture clearly confirmed the formation of **MIL-100(Fe)** (**Fig. S26**).
310 Furthermore, DLS measurements of drop-cast reaction mixtures indicated a particle size
311 distribution centered around 20 nm (**Fig. S27**). To the best of our knowledge, this is the smallest
312 size reported for this biodegradable and non-toxic MOF.³⁴ After flocculation of the colloid with
313 ethanol, PXRD and BET analysis of the resulting powder additionally confirmed the formation of
314 **MIL-100(Fe)**, (**Fig. S28** and **Fig. S29**, respectively). Surprisingly, and in spite of the nanometer
315 size of the generated **MIL-100(Fe)** particles, the measured BET surface area was high (1068 m²g⁻
316 ¹).

317 **Conclusion**

318 In summary, we have demonstrated a mild procedure for the preparation of stable aqueous colloidal
319 solutions of crystalline imine-linked COF nanoparticles assisted by micelles of a *catanionic*
320 surfactant mixture. The micellar medium provides control over the growth of the COF crystallites,
321 which allowed us to reach the smallest size for COF particles among those reported so far.
322 Additionally, by a combination of experimental and computational studies, we were able to shed
323 light into the mechanism and forces underlying the growth of such COF colloids. Note that this
324 mechanistic study is unprecedented for imine-based COFs. Remarkably, the colloidal nature of the
325 formed imine-based COF nanoparticles enabled their processing into 2D and 3D shapes, as well as
326 the generation of an ink for their direct printing onto surfaces. Finally, to demonstrate the generality
327 of our method we extended it to the preparation of colloidal nanoparticles of other porous
328 crystalline materials, such as MOFs. We foresee that the preparation of chemically stable and easily

329 processable imine-based COF colloids will open the door to new applications of these materials,
330 for example in the field of functional devices, due to improved integration possibilities, or
331 biomedicine, thanks to improved bioavailability.

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343 **Competing interests:** A patent related to the work presented in this document has been filed.

344 **Data and materials availability:** All data needed to evaluate the conclusions in the article is
345 present in the main text and supplementary materials.

346 **Supplementary Materials:** Materials and Methods; Supplementary Text; Figures S1-S33;
347 Tables S1, S2; Movie S1.

348

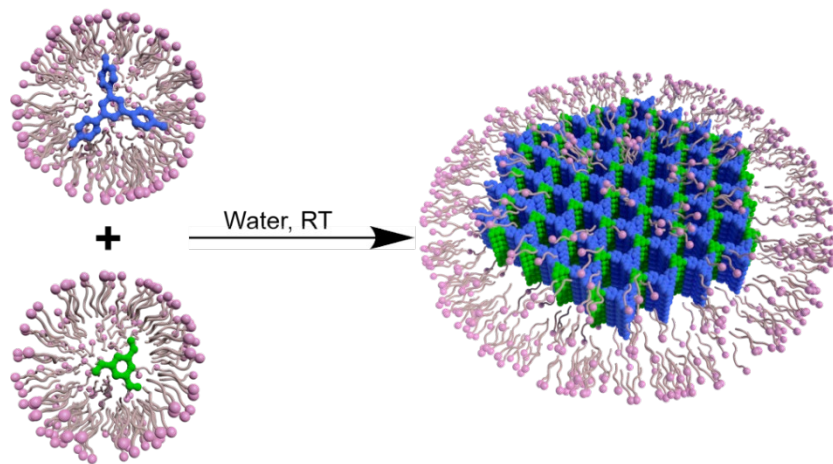
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